





IC COUNTERBALANCED LIFT TRUCKS





H6.0-7.0FT FORTENS / FORTENS ADVANCE / FORTENS ADVANCE+

FORTENS, FORTENS ADVANCE & FORTENS ADVANCE+ H6.0FT, H7.0FT – DIESEL

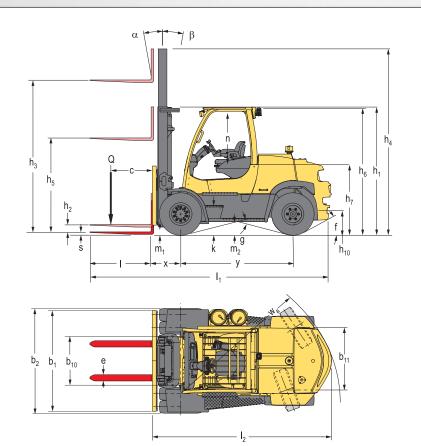
-		ino, funteno advange & funteno advanç	,	110.	J .,	117.0	• •		ULL						
	1.1	Manufacturer (abbreviation)		HYS	TER	HYS	TER	HYS	TER	HYS	TER	HYS	TER	HYS	rer
	1.2	Manufacturer's type designation		H6.	OFT	H6.0	FT	H6.	0FT	H7.	0FT	H7.	0FT	H7.0)FT
L.		Model		Fort	ens	Forte	ens	Fortens A		Fort	tens	Fort	ens	Fortens A	
DISTINGUISHING MARK		Engine / transmission		Kubot Electronic 2-Sp	Powershift	Kubota Electronic P 2-Speed with	owershift	Kubot DuraMatch DuraMat 3-Sp	™ 3-speed , ch™ Plus				a 3.8L Powershift th Soft Shift	Kubota DuraMatch ¹ DuraMato 3-sp	™ 3-speed / ch™ Plus
		Brake type	_	Wet B	rakes	Wet Br	akes	Wet B	rakes	Wet B	Brakes	Wet B	rakes	Wet B	rakes
l E	1.3	Drive: electric (battery or mains), diesel, petrol, fuel gas	_	Die		Dies		Die			sel	Die		Die	
	1.4	Operator type: hand, pedestrian, standing, seated, order-picker		Sea		Seat		Sea			ated	Sea		Sea	
	1.5		kg)	60		600		60		70		70		70	
	1.6	Load centre distance c (r		60		60		60			00	60		60	
	1.8	Load distance, centre of drive axle to fork x (r Wheelbase y (r	nm)	-22		60° 223		22			01 :35	60 22		223	
	1.5	Anticeinase À li	1111/	-22	3 3	223	10		3 3	22	.50	22	ວບ	22.	ວິວ
2	2.1	Service weight	kg	89	50	895	i0	89	50	94	62	94	62	94	62
WEIGHTS	2.2	Axle loading laden, front/rear	kg	13888	1185	13888	1185	13888	1185	15166	1327	15166	1327	15166	1327
<u> </u>	2.3	Axle loading unladen, front/rear	kg	4354	4596	4354	4596	4354	4596	4219	5243	4219	5243	4219	5243
_	3.1	Tyres: L=pneumatic, V=solid, SE=pneumatic-shaped solid		F	,	Р		F)	-	D	F)	P	,
2	3.2	Tyre size, front	-	8.25x1		8.25x15		8.25x1		8.25x1		8.25x1		8.25x15	
TYRES/CHASSIS	3.3	Tyre size, rear		8.25x1	14PR	8.25x15	14PR	8.25x1	5 14PR	8.25x1	5 14PR	8.25x1	5 14PR	8.25x15	5 14PR
ES/G	3.5	Number of wheels, front/rear (X = driven)		4X	2	4X	2	4X	2	4X	2	4X	2	4X	2
	3.6	Tread, front b ₁₀ (r	nm)	18	46	184	6	18	46	18	46	18	46	184	46
	3.7	Tread, rear b ₁₁ (r	nm)	15	36	153	6	15	36	15	36	15	36	15	36
	4.1	Tilt of maet/fork carriage forward/backward	(0)	5F	10B	5F	10B	5F	0B	5F	10B	5F	10B	5F	10B
	4.1	Tilt of mast/fork carriage forward/backward α/β Height of mast, lowered h, {r		27		274		27			40	27		27	
	4.3	9 1	h, (mm)		10	10		10			00	10		10	
	4.4	Lift ¶ h ₂ (r	_	3340		3340		3340		3340		3340		3340	
	4.5	Height of mast, extended h, (r	_	4530			4530		30	4530		4530		4530	
	4.7	Height of overhead guard (cabin) + h _e (r	_	25	31	2531		2531		2531		2531		2531	
	4.7.1	Cab height (open cab)	mm	2549		254	49 2549		2549		25	49	2549		
	4.8	Seat height/stand height ● h ₇ (r	nm)	1540		154	10	1540		1540		1540		1540	
	4.12	Coupling height ${\rm h_{10}}$ (r	nm)	474		47	4	474		474		474		474	
	4.19	Overall length I_1 (r	nm)	4805		480	15	48	4805		69	48	69	4869	
¥	4.20		nm)	36		3605		3605		3669		36		3669	
DIMENSIONS	4.21	Overall width b ₁ /b ₂ (r	_	20		208	_	20			182	20		2082	
	4.22	Fork dimensions s/e/I (r	nm)	60 150 1 IVA					1200		0 1200		1200	60 150 1200 IVA	
	4.23	Fork carriage to DIN 15173. Class, A/B Fork carriage width b, (r			A B1	1VA 198		1V 19		19	/A	1V 19		19	
	4.24	Fork carriage width ● b ₃ (r Ground clearance, laden, below mast m, (r	_	12		129		12			25	12		12	
	4.32	Ground clearance, centre of wheelbase m, (r	_	25		25		25			53	25		25	
	4.34.1	Aisle width with pallets 1 000 long x 1 200 wide A _x (r	_	5121		512		51		_	89	51		5189	
	4.34.2	Aisle width with pallets 800 wide x 1 200 long A _{st} (r	_	53	21	532	!1	53	21	53	189	53	89	53	89
	4.35	Turning radius W _s (r		3320		332	.0	33	20	33	188	33	88	3388	
	4.36	Internal turning radius b ₁₃ (r	nm)	1271		127	1	12	71	12	.71	12	71	1271	
	4.41	90° intersecting aisle (With pallet W = 1200mm, L = 1000mm)		28	23	282	!3	28	23	28	23	28	23	28	23
	4.42		mm	32		32		32		32		32		32	
	4.43	Step Height (between intermediate steps between running board and fl oor)	mm	25	6	25	6	25	56	25	56	25	56	25	6
	5.1	Travel speed, laden/unladen - Stage IIIA diesel engine k	m/h	23.2	23.8	_	_	_	_	23.2	23.8	_	_	-	_
			m/h	-	-	21.1	21.6	23.0	23.7	-	-	21.1	21.6	23.0	23.7
E	5.2	Lift speed, laden/unladen	m/s	0.52	0.55	0.48	0.49	0.48	0.49	0.49	0.55	0.48	0.49	0.48	0.49
	5.3	Lowering speed, laden/unladen	m/s	0.58	0.53	0.58	0.53	0.58	0.53	0.58	0.53	0.58	0.53	0.58	0.53
PER FORMANCE DATA	5.5	Drawbar pull, laden/unladen @ 1.6 km/h - Stage IIIA diesel engine	kN	39269	26950	-	-	-	-	39029	26620	-	-	-	-
툁		Drawbar pull, laden/unladen @ 1.6 km/h - Stage IIIB diesel engine ✷	kN	-	-	42147	26950	44480	26950	-	-	41907	26220	44480	26220
	5.7	Gradeability, laden/unladen @ 1.6 km/h - Stage IIIA diesel engine	%	27.6	31.9	-	_	-	-	24.9	29.1	-	-	-	-
	5.10	Gradeability, laden/unladen @ 1.6 km/h - Stage IIIB diesel engine ເ Service brake	%	- Hydr	- aulic	29.9 Hydra	31.9 aulic	31.3 Hydr	31.9 aulic	- Hyd	- raulic	26.9 Hydr	29.1 aulic	28.4 Hydr	29.1 raulic
	7.1	Engine manufacturer/type		Kubot	a 3.6L	Kubota	3.8L	Kubot	a 3.8L	Kubot	a 3.6L	Kubot	a 3.8L	Kubot	a 3.8L
≜	7.2		kW	6	2	70		7		6		7		7(0
MBUSTION- ENGINE	7.3		pm	24	00	220	0	22	00	24	00	22	00	220	00
	7.4		cm ³	4	3620	4	3769	4	3769	4	3620	4	3769	4	3769
	7.5	Fuel consumption according to VDI cycle ^ I/h or I	g/h	6.8	30	6.4	0	7.	41	7.	46	7.0	06	8.3	35
00.80	8.1	Type of drive unit		Hudrod	mamia	Hydrod	mamia	Hudrod	vnemic	Hudrod	vnemie	Hudro	vnamia	Hudrod	vnamia
	10.1	Type of drive unit Operating pressure for attachments	bar	Hydrod 15		Hydrody 15		Hydrod 15			ynamic 55	Hydrod 15		Hydrod 15	
Ħ	10.1		min	83		155 83.3		155 83.3		155 83.3		83		155 83.3	
	10.2	Hydraulic oil tank, capacity	1	70		70.		70		70		70		70	
ADDITIONAL DATA	10.4	Fuel tank, capacity	I	74		74.		74		74		74		74	
	10.7		(A)	80/		79/7		79,			/80	79/		79/	
	10.7.1	Sound power level during the workcycle L _{WAZ}	dB	10	6	10	5	10)5	10	06	10)5	10	15
	10.8	Towing coupling, type DIN		Pi	n	Pir	1	P	in	P	in	Pi	in	Pi	n
S 5554	100 mm	a stort a fill make a large and associated in some as of a fill make and a fill and a fill and a fill a fill a													

FORTENS, FORTENS ADVANCE & FORTENS ADVANCE+ H6.0FT, H7.0FT – LPG

		<u> </u>													
	1.1	Manufacturer (abbreviation)		HYS	TER	HYS	TER	HYS	TER	HYS	TER	HYS	TER	HYS	TER
	1.2	Manufacturer's type designation		H6.	0FT	H6.0	0FT	H6.	OFT	H7.	0FT	H7.	.0FT	H7.	.0FT
		Model		Fort	ens	Fort	ens	Fortens A		Fort	tens	For	tens		Advance
¥				GM	V 3I	GM	V 3I	Fortens A		GM	4.3L	GM	4.3L		Advance+ I 4.3L
G MA		Engine / transmission		Electronic	Powershift	Electronic	Powershift	DuraMatch ¹	™ 3-speed /	Electronic	Powershift	Electronic	Powershift	DuraMatch [*]	n™ 3-speed /
Z III S		• • • • • • • • • • • • • • • • • • • •		2-Sp	Deed	2-Speed wit	th Soft Shift	DuraMati 3-Sp		2-8	oeed	2-Speed w	ith Soft Shift	DuraMat 3-sp	tch™ Plus peed
DISTINGUISHING MARK		Brake type		Wet B	rakes	Wet B	Irakes	Wet B	rakes	Wet B	Brakes	Wet E	Brakes	Wet B	Brakes
IST	1.3	Drive: electric (battery or mains), diesel, petrol, fuel gas		LP	G	LP	PG PG	LP	G	LF	PG	LI	PG	LF	PG
Ξ.	1.4	Operator type: hand, pedestrian, standing, seated, order-picker		Sea		Sea		Sea			ated		ated		ated
	1.5		(kg)	60		60		60			100		000		000
	1.6		mm) mm)	60		60		60		60	00 n1		00 01	60	00
	1.9		mm)	22		22		22			35		235		235
			,,												
ETS.	2.1	Service weight	kg	89		89		89			10		110		410
	2.2	Axle loading laden, front/rear Axle loading unladen, front/rear	kg	13862 4328	1347 4572	13862 4328	1347 4572	13862 4328	1347 4572	15140 4193	1301 5217	15140 4193	1301 5217	15140 4193	1301 5217
	2.3	Axie loading dinaden, nonytear	kg	4320	4372	4320	4372	4320	4372	4133	3217	4133	3217	4133	3217
	3.1	Tyres: L=pneumatic, V=solid, SE=pneumatic-shaped solid		F)	F)	F)	F	•		Р	F	Р
i i	3.2	Tyre size, front		8.25x15		8.25x15		8.25x1		8.25x1			5 14PR		5 14PR
/CHI	3.3	Tyre size, rear Number of whools front/rear (Y – driven)		8.25x15		8.25x15		8.25x1		8.25x1			5 14PR		5 14PR
VRES	3.5	Number of wheels, front/rear (X = driven) Tread, front b.,	mm)	4X	2	4X	2	4X 18	2	4X	2	4X	2 346	4X	2 346
	3.7	10	mm)	15		15		15			36		536		536
													ı		
	4.1		β (°)	5F	10B	5F	10B	5F	0B	5F	10B	5F	10B	5F	10B
	4.2		mm) mm)	27		27-	40	27			140 nn		740 00		740 00
	4.3		mm)	33		33		100 3340		100 3340		3340			
	4.5	3	mm)	45		45		4530		4530		4530		3340 4530	
	4.7	-	mm)	25	31	2531 2531		31	2531		2531		2531		
	4.7.1	Cab height (open cab)	mm	25	49	25	49	25	49	25	49	25	549	25	549
	4.8	,	mm)	15		15		15		15			540		540
	4.12	10	mm)	47		47		47			74		74		74
-	4.19		mm) mm)	36		48 36		48		48	169		369 369		369 369
2	4.21	Overall width b _y /b _y		20		20		20			182		082		082
MENS	4.22	Fork dimensions s/e/l	_	60 15	_		50 1200		0 1200		0 1200		50 1200		50 1200
=	4.23	Fork carriage to DIN 15173. Class, A/B		IV	'A	IV	/A	IV	Α	I۷	/A	1\	/A	I۷	VA
	4.24	Fork carriage width $lacktriangle$ b_3	mm)	19		19		19		19			980		980
	4.31		mm)	12		12		12			25		25		25
	4.32 4.34.1	2	mm)	51:		25 51:		25 51			53 89		53 189		53 189
	4.34.1		mm) mm)	53		53		53		53			389		389
	4.35		mm)	33		33		33			188		388		388
	4.36	Internal turning radius b ₁₃	mm)	12	71	12	71	12	71	12	.71	12	271	12	271
	4.41	90° intersecting aisle (With pallet W = 1200mm, L = 1000mm)		28	23	28	23	28	23	28	23	28	323	28	323
	4.42	Step Height (from ground to running board)	mm	32		32		32		32			21		21
	4.43	Step Height (between intermediate steps between running board and fl oor)	mm	25	οb	25	ob	25	ь	25	56	2	56	25	56
¥	5.1	Travel speed, laden/unladen - Stage IIIA diesel engine	km/h	22.0	22.5	22.0	22.5	25.1	25.7	22.0	22.5	22.0	22.5	25.1	25.7
-	5.2	Lift speed, laden/unladen	m/s	0.53	0.54	0.53	0.54	0.53	0.54	0.53	0.54	0.53	0.54	0.53	0.54
ANG	5.3	Lowering speed, laden/unladen	m/s	0.58	0.53	0.58	0.53	0.58	0.53	0.58	0.53	0.58	0.53	0.58	0.53
E S	5.5 5.7	Drawbar pull, laden/unladen @ 1.6 km/h Gradeability, laden/unladen @ 1.6 km/h	kN %	35500 24.5	27176 31.9	35500 24.5	27176 31.9	44500 31.2	27176 31.9	35253 22.1	26476 29.1	35253 22.1	26476 29.1	44500 28.3	26476 29.1
H	5.10	Service brake	/0	Hydr			raulic	Hydr			raulic		raulic		Iraulic
				<u> </u>	بمعند	and the			-					ECLES	
ż	7.1	Engine manufacturer/type	L\\\	GM		GM -		GM 7			4.3L		4.3L		4.3L
돌	7.2 7.3	Engine power according to ISO 1585 Rated speed	kW rpm	24		79		7 24		7 24			75 100		75 400
82	7.4	Number of cylinders/displacement	cm ³	6	4302	6	4302	6	4302	6	4302	6	4302	6	4302
5	7.5	Fuel consumption according to VDI cycle ^ //h or		14.		14.		14.			.35		.35		1.35
	0.1	Time of drive unit		U 1	uno='	Up and the second	, mo = :	Ц,	mo'	U _r l	una =:	UJ	hune=":	U _r l	hme='
	8.1 10.1	Type of drive unit Operating pressure for attachments	bar	Hydrod 15		Hydrod ¹	_	Hydrod 15	-	-	ynamic 55		lynamic 55	-	dynamic 55
	10.1		/min	83				83			3.3		3.3		3.3
			1												
AL DATA	10.3	Hydraulic oil tank, capacity		70	.9	83.3 70.9		70.9 —		70.9		70.9		70.9	
TIONAL DATA		Hydraulic oil tank, capacity Fuel tank, capacity	1	70		-				-	-			-	
ITIONAL D	10.3 10.4 10.7	Fuel tank, capacity Average noise level at operator's ear L _{PAZ} ♦ c	I B(A)	82 /	78	82 /	- / 78	82 /	78	82 /	- / 78	82	- / 78	82 /	- / 78
ADDITIONAL DATA	10.3 10.4	Fuel tank, capacity	1	-	- ' 78)7	82 / 10	- / 78	-	- 78 7	82 / 10	-	82	_	82 / 10	- / 78 07 Pin

Specification data is based on VDI 2198.

TRUCK DIMENSIONS



= Centre of gravity of unladen truck

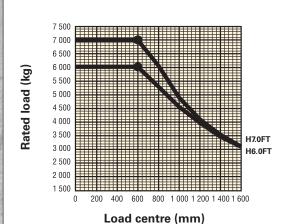
For
$$b_{12}/2 <= b_{13}$$
: Ast = $W_a + x + I_6 + a$
For $b_{12}/2 >= b_{13}$: AST = $W_a + \sqrt{(I_6 + x)^2 + (b_{12}/2 - b_{13})^2}$

Minimum operating clearance

(VDI standard = 200 mm BITA recommendation = 300 mm)

I₆ = Load length

RATED CAPACITIES



Load centre

Distance from front of forks to centre of gravity of load.

Rated load

Based on vertical masts up to 5 400 mm to top of forks.

NOTE:

Specifications are affected by the condition of the vehicle and how it is equipped, as well as the nature and condition of the operating area. If these specifications are critical, the proposed application should be discussed with your dealer.

- Add 32 mm with load backrest
- ¶ Bottom of forks
- Without load backrest
- Full suspension seat in depressed position
- h₆ subject to +/- 5 mm tolerance 2 549 mm for Cab option
- Stacking aisle width (lines 4.34.1 & 4.34.2) is based on the VDI standard calculation as shown on illustration. The British Industrial Truck Association recommends the addition of 100 mm to the total clearance (dimension a) for extra operating margin at the rear of truck.
- † Gradeability figures are provided for comparison of tractive performance, but are not intended to endorse the operation of the vehicle on the stated inclines. Follow instructions in the operating manual regarding operation on inclines.
- Kubota V3.8L Diesel engine must run on Ultra Low SulphurDiesel (ULSD) fuel, with a maximum of 15 ppm sulphur content. Diesel fuel with a higher sulphur content than 15ppm will compromise the emissions performance of the Stage IIIB engine and may result in damage to components.
- ♦ Variable
- Measured according to the test cycles and based on the weighting values contained in EN12053
- Consult your Hyster lift truck dealer

MAST TABLES:

- □ Deduct 224 mm without load backrest
- ❖ Deduct 224 mm with load backrest

EQUIPMENT AND WEIGHT:

Weights (line 2.1) are based on the following specifications:

Complete truck with 3400mm 2-stage limited free lift mast, 1980mm carriage, 1200mm forks, e-hydraulics, overhead guard and standard pneumatic drive and steer tyres

NOTICE

Care must be exercised when handling elevated loads. When the carriage and/or load is elevated, truck stability is reduced. It is important that mast tilt in either direction be kept to a minimum when loads are elevated. Operators must be trained and adhere to the instructions contained in the Operating Manual.

Hyster products are subject to change without notice. Lift trucks illustrated may feature optional equipment.



This truck conforms to the current EU requirements

MAST AND CAPACITY INFORMATION

Values shown are for standard equipment. When using non-standard equipment these values may change. Please contact your Hyster dealer for information

MASTS H6.0-7.0FT

Mast	Maximum	Back	Overall lowered	Overall Extended	Free lift
type	fork height (mm)	tilt	height (mm)	height (mm)	(top of forks) (mm)
2-Stage Limited Free Lift	3000 3400 4400 5400 6000	10° 10° 10° 10° 6°	2540 2740 3240 3740 4165	4354 * 4754 * 5754 * 6754 * 7354 *	160 160 160 160 160
3-Stage	4700	6°	2570	6054 *	1440 ▽
Full	5600	6°	2870	6954 *	1740 ▽
Free Lift	6200	6°	3120	7554 *	1990 ▽

H6.0-7.0FT - Capacity Chart in kg @ 600mm Load Centre

				All Tyre Types					
Mast	Maximum	With standa	rd carriage	With carriag	je + sideshift	With carriage + sideshifting fork positioner			
type	fork height (mm)	H6.0FT	H7.0FT	H6.0FT	H7.0FT	H6.0FT	H7.0FT		
	3000	6000	7000	5760	6710	5690	6630		
2-Stage	3400	6000	7000	5750	6700	5680	6620		
Limited	4400	6000	7000	5700	6650	5630	6570		
Free Lift	5400	6000	7000	5670	6620	5600	6540		
	6000	5810	6800	5480	6410	5410	6340		
2 Ctore	4700	6000	7000	5560	6480	5490	6400		
3-Stage Full	5600	5910	6900	5450	6360	5380	6290		
Free Lift	6200	5720	6700	5260	6150	5190	6080		

NOTES

To calculate truck capacities with alternative truck specifications to the ones shown in the above tables, please contact your Hyster dealer.

The rated capacities shown are masts in a vertical position on trucks equipped with standard or sideshift carriage, and nominal length forks. Masts above the maximum fork heights shown in the mast table are classified as high lift, and depending on the tyre/tread configuration may require reduced capacity, restricted back tilt or wide tread.

Values shown are for standard equipment. When using non-standard equipment, these values may change. Please contact your Hyster dealer for information.

PRODUCT PACKAGES

The Hyster FortensTM range been designed to match the vast range of application requirements and business objectives that customers demand.

The H6.0-7.0FT Series is available in several truck packages, with multiple powertrain combinations to choose from, to best match operational demands. Each configuration offers improved efficiency, advanced dependability, lower cost of ownership and simple serviceability.

Model / Bundle	H6.0FT			H7.0FT				
DIESEL	Engine	ngine Transmission Brakes E		Engine	Transmission	Brakes		
Fortens	Kubota 3.6L	Electronic Powershift 2-speed	Wet	Kubota 3.6L	Electronic Powershift 2-speed	Wet		
Fortens	Kubota 3.8L	Electronic Powershift 2-speed with Soft Shift Power Reversal	Wet	Kubota 3.8L	Electronic Powershift 2-speed with Soft Shift Power Reversal	Wet		
Fortens Advance	Kubota 3.8L	DuraMatch™ 3-Speed / DuraMatch™ Plus 3-speed	Wet	Kubota 3.8L	DuraMatch™ 3-Speed / DuraMatch™ Plus 3-Speed	Wet		
Fortens Advance+	Kubota 3.8L	DuraMatch™ 3-speed / DuraMatch™ Plus 3-speed	Wet	Kubota 3.8L	DuraMatch™ 3-Speed / DuraMatch™ Plus 3-Speed	Wet		

Model / Bundle	H6.0FT			H7.0FT				
DIESEL	Engine Transmission Brakes		Brakes	Engine	Transmission	Brakes		
Fortens	GM 4.3L	Electronic Powershift 2-speed	Wet	GM 4.3L	Electronic Powershift 2-speed	Wet		
Fortens	GM 4.3L	Electronic Powershift 2-speed with Soft Shift Power Reversal	Wet	GM 4.3L	Electronic Powershift 2-speed with Soft Shift Power Reversal	Wet		
Fortens Advance	GM 4.3L	DuraMatch™ 3-Speed / DuraMatch™ Plus 3-speed	Wet	GM 4.3L	DuraMatch™ 3-Speed / DuraMatch™ Plus 3-Speed	Wet		
Fortens Advance+	GM 4.3L	DuraMatch™ 3-speed / DuraMatch™ Plus 3-speed	Wet	GM 4.3L	DuraMatch™ 3-Speed / DuraMatch™ Plus 3-Speed	Wet		

Please refer to the Price List for full option configurations.

PRODUCT FEATURES

The new Hyster Fortens H6.0-7.0FT series represents a powerful, compact materials handling solution for a wide range of demanding applications.

These trucks are ideally suited to handling operations with high attachment usage such as paper, beverage, timber, metals and construction materials.

It's compact design ensures that space and on-site efficiency can be maximised to maintain low operating costs.

Fortens models feature Kubota V3600 IDI-T 3.6 L and new Kubota V3800 E4 3.8L diesel engines or GM 4.3 L V6 engine. Fortens Advance & Advance+ models feature the new Kubota V3800 E4 3.8L diesel engine or GM 4.3 L V6 LPG engine.

LOW EMISSION ENGINES FORM KUBOTA

Kubota turbo charged diesel engines deliver outstanding reliability. The Kubota V3600 IDI-T 3.6 L (62kW@2400rpm) engine is available for unregulated markets and Kubota V3800 E4 3.8L (70 kW@2200rpm) engine is available for regulated markets.

The Stage IIIB Kubota 3.8L diesel engine meets the stringent emissions regulations by using a number of technologies including cooled exhaust gas recirculation, charge air cooling and an active regenerating Diesel particulate filter (DPF) which reduces soot levels by 90% to 0.025g/kWh.

Hyster Stage IIIB trucks stand for profitable low emissions through intelligent design. They are recognisable by the Stage IIIB symbol.



THE CHOICE OF TRANSMISSIONS

The Standard Fortens Stage IIIA model features a 2-speed (2F/2R) Electronic Powershift Transmission and Stage IIIB model features 2-speed (2F/2R) Electronic Powershift with **Soft Shift Power Reversal** function for handling delicate loads, which inhibits direction changes at speeds of over 3.5km/h.

The Fortens Advance models feature the **DuraMatch™3 transmission**, providing:

Auto Deceleration System (ADS) automatically slows the truck when the accelerator pedal is released, and finally brings the truck to a stop, which helps to significantly extend brake life. In addition, this feature assists the driver to accurately position the truck in front of a load. There are 10 ADS settings, programmable via the dash display by a service technician, which deliver different braking characteristics, from very gradual to aggressive, to suit the needs of the application.

- Controlled Power Reversal; the Pacesetter VSM™ controls the transmission to deliver smooth direction changes. The VSM reduces the throttle to slow the engine, initiates auto-deceleration to stop the truck, changes the transmission direction automatically and increases the throttle to accelerate the truck. The system virtually eliminates tyre spin and shock loads on the transmission and significantly increases tyre life. As with ADS, the system is programmable via the dash display by a service technician, with settings from 1 to 10, to suit the needs of the application.
- Controlled Roll-Back on ramp; the transmission controls the rate of decent of the truck on a ramp, when the brake and throttle pedal are released, to provide maximum control on a grade and increase operator productivity.
- First Gear offers Increased Drawbar Pull for use on gradients.
- **Second & Third Gears** (where available) provide maximum engine efficiency in applications where longer travel distances are common.

The Fortens Advance+ models feature the electronically controlled three-speed extended function **DuraMatch™ Plus3 transmission**. This transmission, in addition to the above, features:

- Throttle Response Management allows the operator to manage his travel speed, according to the position of his foot on the accelerator pedal. For example, a certain speed can be maintained both on the flat and on a gradient, without the need to depress the pedal further. The system also compensates for hydraulic operation and drawbar pull.
- Dynamic Auto Deceleration System; as with the DuraMatchTM3, the operator can slow the truck down without using the brake and the rate of braking is determined by the dashboard settings 1-10. In addition, thanks to the Throttle Response Management feature, the rate of deceleration can be further fine-tuned according to the rate at which the driver releases his foot from the accelerator pedal.
- Auto-Speed Hydraulics with Automatic Inching Control; when lifting a load, the engine speed is automatically increased to provide full hydraulic power. The Pacesetter VSMTM maintains the current travel speed (or prevents travel) until operator steps on accelerator. No operator inching is required and productivity is increased by simplifying operator actions.

PRODUCT FEATURES (2)

The transmissions are compatible with the combi-cooler radiator and a superior counterweight tunnel design coupled with a "pusher" type fan, to provide the industry's best cooling.

The standard Oil-immersed brakes offer reduced maintenance and repair time and costs, which results in extended truck dependability and uptime.

These trucks are ideally suited to applications in wet, dirty or corrosive environments, and ensure consistent braking performance over the lifetime of the truck. This is thanks to the sealed unit that houses and protects the brakes, so preventing contaminants and damage.

All powertrains are controlled, protected and managed by the **Pacesetter VSM™** industrial on-board computer, featuring a CANbus communications network.

This system permits adjustment and optimisation of the truck's performance, in addition to monitoring key functions. It enables quick, easy diagnostics, minimizing repair downtime and unnecessary parts swapping.

Hassle-Free Hydraulic systems, featuring Leak-free O-ring face seal fittings reduce leaks for enhanced reliability.

Non-mechanical, Hall-Effect sensors and switches have been fitted and are designed to outlast the life of the truck.

The operator compartment features class-leading **ergonomics** for maximum driver comfort and productivity.

- Operator space is optimised, thanks to a new overhead guard design and significantly more floor space.
- The Easy-to-use 3-point entry design of operator compartment features conveniently positioned hand-grips and three non-slip steps, with an initial step height of just **32.1cm**. The isolated operator compartment minimises the effect of powertrain vibration.
- The adjustable armrest that accompanies the E-hydraulic TouchPoint™ mini-levers moves with the seat and telescopes forward.
- The Rear grab handle with horn button facilitates reverse driving.
- An infinitely adjustable steering column, 30cm diameter steering wheel with spinner knob and full-suspension seat enhance driver comfort

The Hyster Fortens is the fastest and easiest lift truck to **service**.

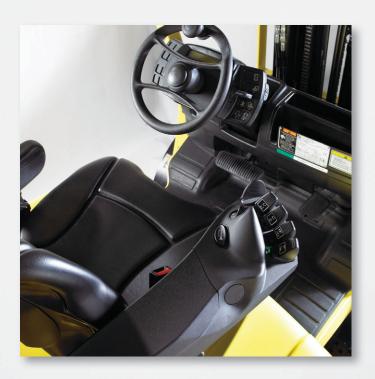
- An active regenerating diesel particulate filter significantly reduces the number of services interventions. DPF performance is constantly monitored and displayed on supplemental display at operator eye level.
- Simple service access to both sides of the engine compartment is via a gull-wing hood and a simplified layout of wiring and hydraulics offers greater access to components, which in turn decreases service time for unscheduled repairs and regular maintenance.
- Fast, colour-coded daily checks and diagnostic systems can be managed via the dash display.
- An engine coolant change and Hydraulic oil change interval of 4,000 hours also contributes to reduced downtime.

STRONG PARTNERS. TOUGH TRUCKS.™ FOR DEMANDING OPERATIONS, EVERYWHERE,

Hyster supplies a complete range of warehouse equipment, IC and electric counterbalanced trucks, container handlers and reach stackers. Hyster is committed to being much more than a lift truck supplier.

Our aim is to offer a complete partnership capable of responding to the full spectrum of material handling issues: Whether you need professional consultancy on your fleet management, fully qualified service support, or reliable parts supply, you can depend on Hyster.

Our network of highly trained dealers provides expert, responsive local support. They can offer cost-effective finance packages and introduce effectively managed maintenance programmes to ensure that you get the best possible value. Our business is dealing with your material handling needs so you can focus on the success of your business today and in the future.





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