

**Gross Power (SAE J1995)**  
365 HP (272kW) at 2,100 rpm

**Net Power (SAE J1349)**  
359 HP (268kW) at 2,100 rpm

**Bucket Capacity**  
1.46m<sup>3</sup>~2.32m<sup>3</sup>

**Operating Weight**  
39,100kg

# HX380AL

With EU Stage V Engine Installed



## ▲ HYUNDAI CONSTRUCTION EQUIPMENT

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PLEASE CONTACT



# WHAT'S NEWEST AND BEST

**HX380AL**

## THE BEST PRODUCTIVITY AND FUEL EFFICIENCY

- EU STAGE V Engine **NEW**
- Eco Report **NEW**
- IPC (Intelligent Power Control) **Upgrade**
- Fuel Rate Information
- Eco Gauge
- Automatic Engine Shutdown

## NEW EXTERIOR DESIGN FOR ROBUSTNESS AND SAFETY

- Side Protector **Option**
- ROPS  
FOG/FOPS **Option**
- Reinforced Durability of Upper and Lower Structure  
and Attachments
- Durable Cooling Module
- Reinforced Pin, Bush and Polymer Shim
- Wear Resistant Cover Plate

## EASY CONTROL AND COMFORTABLE OPERATION

- Visibility and Handle Improvement **NEW**
- Key On Init Work Mode **NEW**
- One Pedal Travel Straight **Option**
- Proportional Auxiliary Hydraulic System **Option**
- Integrated Audio System **Option**
- Intelligent & Wide Cluster
- Jog Dial Module
- OME (Owner Menu Editing)

## THE ULTIMATE SAFE ENVIRONMENT

- Auto Safety Lock **NEW**
- AAVM **Option**
- Seatbelt Warning Alarm
- Cabin Suspension Mount

## SERVICEABILITY AND TELEMATICS

- ECD (Engine Connected Diagnostics) **NEW**
- Hi-MATE **Option**
- 2x Longer Lasting Filter (1000hr)
- Unnecessary Regular DPF Cleaning  
Service Interval
- Mobile Fleet App.
- Connected Diagnostics







# THE BEST PRODUCTIVITY AND FUEL EFFICIENCY

HX A Series is equipped with eco-friendly, high-performance engines that meet the EU Stage V emission requirements.

**BETTER FUEL-EFFICIENCY**  
(Compared to HX Series)

Leveling **4%** ↑

Loading **6%** ↑



## ENVIRONMENTALLY FRIENDLY FUEL EFFICIENCY

### Eco Report **NEW**

It reports the excavator's inefficient operation status and help improving operator's working habit.



### Fuel Rate Information

Fuel information is displayed as average rate and latest fuel consumed for guiding to economy operating.



### Eco Gauge

Gauge level changes in accordance with engine working load and color indicates fuel saving-operation status.



### Automatic Engine Shutdown

Adjustable 'Automatic Engine Shutdown' significantly reduces idle time, overall operating hours and fuel consumption.

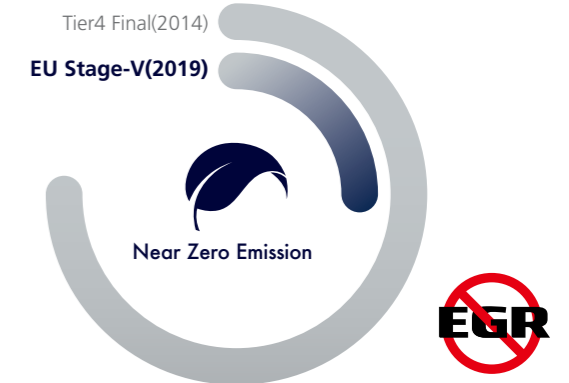


## EU STAGE V CERTIFIED ENGINE

Cummins L9 engine is satisfying the most strict environmental emission regulation in the world (Reduction in PM 60%)

### EU STAGE V Engine **NEW**

Now in its fourth decade of continuous improvement, the L9 for 2019 features an EGR-free design that delivers 5 percent more power and 10 percent more peak torque than the current model. Increased fuel economy and longer maintenance intervals contribute to a reduced cost of operation.



### IPC (Intelligent Power Control) **Upgrade**

HX A Series adopts the upgraded IPC system. It is able to optimize pump flow rate and power at the various working condition through the individual pump control. Furthermore, optimized design of MCV and pipe line minimizes energy loss such as conflux and throttle loss.







# NEW EXTERIOR DESIGN FOR ROBUSTNESS AND SAFETY

The true value of HX A Series lies in its durability and high productivity. The robust upper and lower frame structure can endure external shock and heavy work loads. Attachment performance has been proven through rigorous field testing. No matter how tough the working environment is, you can always rely on the HYUNDAI Excavator HX A Series.

1 Reinforced Pin, Bush and Polymer Sahim

2 Wear Resistant Cover Plate



We make the best performance in rough working conditions without any unsureness with trustworthy HX380AL.



HX A Series is equipment with eco-friendly, high-performance engines that meet the EU Stage V emission requirement. Become a true leader on the ground with HX A Series.

## ROPS / FOG Cabin

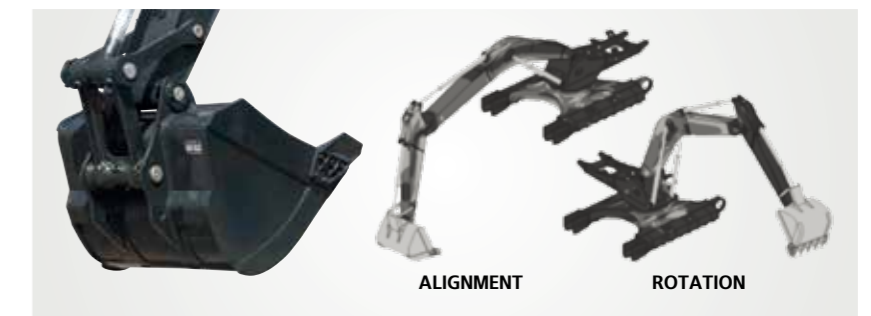
The cabin structure of Hyundai HX A Series is using integrally welded low-stress, high strength steel to meet ROPS and FOG certification.

- ROPS : Roll-Over Protective Structures ISO12117-2
- FOG : Falling Object Guard, ISO10262 Level2



## Reinforced Durability of Upper and Lower Structure and Attachments

The upper and lower structure and attachments of HX A Series have higher durability than demanded on the site, as proven through numerous tests including road tests and virtual simulation. The wear resistance of the bucket has been improved by use of new material.



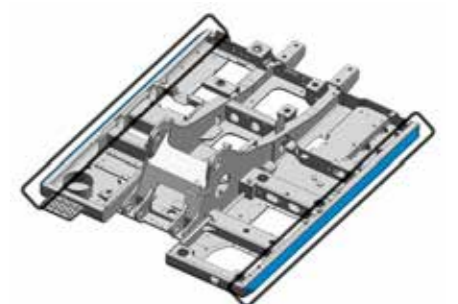
## Durable Cooling Module

HX A Series has a durable cooling module that passed stringent tests, demonstrating the highest productivity in tough working environments.



## Side Protector Option

Protect sides frame during operation in narrow area





# 13%

CABIN SPACE FOR DRIVERS INCREASED BY



310mm  
340mm



## EASY CONTROL AND COMFORTABLE OPERATION

Many electronic functions are concentrated in the most convenient spot for operators to improve work efficiency. The highly-advanced infotainment system, a product of HCE's intensive information technology development, enables both productivity and comfort while working! HX A Series is designed with the operator in mind.

### Intelligent & Wide Cluster

The 8" capacitive-type display (like smart-phone display) of HX A Series is delivering excellent legibility. The centralized switches on the display allow convenience of checking the urea level and temperature outside the cabin.

### One Pedal Travel Straight **Option**

One Pedal straight Travel is available for customers' convenience when long distance traveling or combination of attachment work with traveling is necessary.



### Proportional Auxiliary Hydraulic System **Option**

Proportional control switch with better speed control helps operators to enlarge the operation convenience whenever they do time-consuming work.

### Jog Dial Module

The integrated jog dial module applies to the accelerator, remote air conditioner controller and operation of the cluster, allowing convenient operation. In the event of failure of the jog dial module, the emergency mode is activated on the cluster to ensure fail-safe function.



### Visibility and Handle Improvement **NEW**

Visibility through cabin door is improved and handle design on the cabin door is also improved and offers better convenient while operator get on and off the cabin.



### Key On Init Work Mode **NEW**

Operator can maintain previously set about attachment mode when starting.



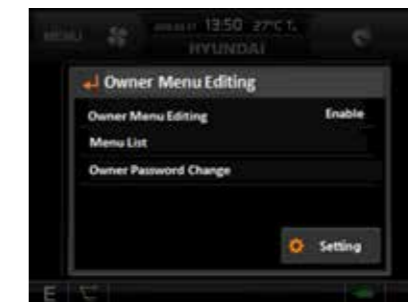
### Integrated Audio System **Option**

The radio player with a USB-based MP3 player, an integrated Bluetooth hands-free feature, and a built-in microphone allow for phone calls while at work and in transit. The radio player is conveniently located on the right side of the operator to allow for improved access.



### OME(Owner Menu Editing)

The Owner of machine can restrict operators access the set of functions. In the menu, Owner can set the list of the function to lock or unlock it. It is necessary to input the password to access the set of function.





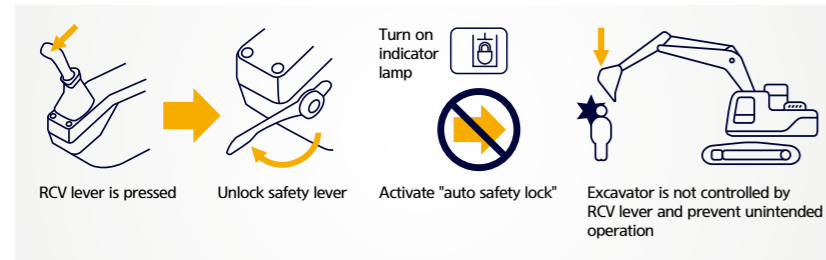
## // HX380AL with advanced technology ensures our safety on a construction site. //



HX A Series excavators are products of HCE's spirit of initiative, creativity, and strong drive. HCE engineers, who are the best in the industry, have worked tirelessly to offer a zero-defect product. The new HX A Series reflects customers' needs in the field gleaned by thorough monitoring.

### Auto Safety Lock **NEW**

It prevents unintended operation. If operator unlock safety lever when RCV lever is pressed, excavator is not controlled by RCV lever.



### AAVM(Advanced Around View Monitoring) Camera System **Option**

HX A Series has a state-of-the-art AAVM video camera system to secure field of vision for operators in all directions, thereby preventing accidents. Operators can easily check the workplace in the front and rear and to the right and left.

- **AAVM**(Advanced Around View Monitoring) : Secure field of vision in all directions by nine views including 3D bird's eye view and 2D/4CH view.
- **IMOD**(Intelligent Moving Object Detection) : Inform when people or dangerous objects are detected within the range of operation(recognition distance : 5 m).



### Seatbelt Warning Alarm

If the seatbelt is not buckled when the ignition key is turned, an alarm is triggered in intervals along with a continuous visual alert. This emphasizes our priority for operator safety.

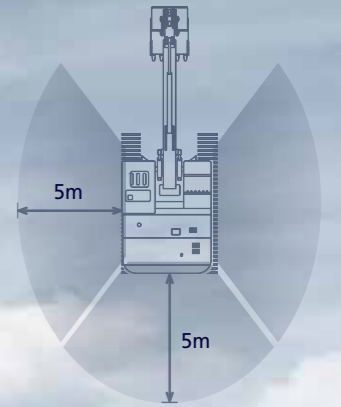
### Cabin Suspension Mount

With a low-vibration design by the coil spring and damper inside the mount, the cab suspension mount of HX A Series reduces noise inside the cabin and improves durability, providing a comfortable operation space that lessens operators' fatigue.



# THE ULTIMATE SAFE ENVIRONMENT

The true value of HX A Series lies in its durability. The robust frame structure and the attachments show the real value of HX A Series in tough working environments and promise higher productivity.







# SERVICEABILITY AND TELEMATICS

IoT / ICT / AI-based digital technology.  
Creating a smart construction site. Maximizes connectivity, productivity, and safety for successful businesses.



## HiMATE

Option

### IT'S CONVENIENT, EASY AND VALUABLE

Hi-MATE Hyundai's newly developed remote management system, utilizes GPS-satellite technology to provide customers with the highest level of service and product support available. Hi-MATE enables users to remotely evaluate machine performance, access diagnostic information, and verify machine locations at the touch of a button.

### WHAT IS BENEFITS



#### Increase Productivity

It helps you operate machines in efficient. You can check the difference between total engine hours and actual working hours. See how productive your machines are and plan any required cost saving solutions. Hi-MATE offers working information such as working / idling hours, fuel consumption and rate.



#### Convenient and Easy Monitoring

There is nothing much to do to monitor your machines. Just log on to the Hi-MATE website or mobile application. Hi-MATE allows you to watch your machines whenever and wherever you are.



#### Security

Protect your machines from theft or unauthorized usage with Hi-MATE. If the machine moves out of the Geofence boundary, you will get alerts.

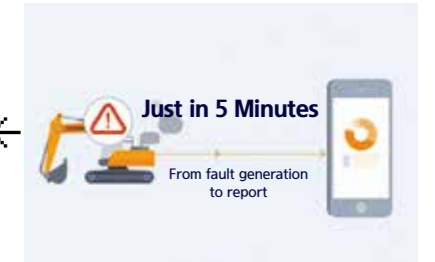
### ECD(Engine Connected Diagnostics) **NEW**

It supports service technician with remote diagnostics report and ensure it arrive on site with proper tools after preparing in advance.

#### We are all connected



One Stop Solution



Just in 5 Minutes

From fault generation to report

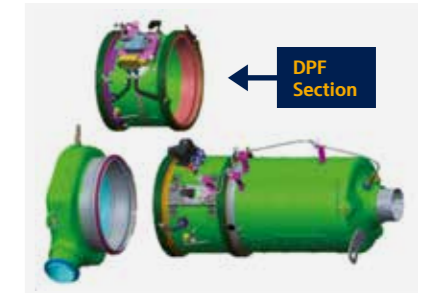
#### 2x Longer Lasting Filter (1,000hr)

The service interval of engine-oil, engine-oil filter and fuel filters have been increased from 500 hours to 1,000 hours

#### Unnecessary Regular DPF Cleaning Service Interval

Regular ash cleaning for DPF is not necessary, only needed as indicated by fault-indicator lamp.

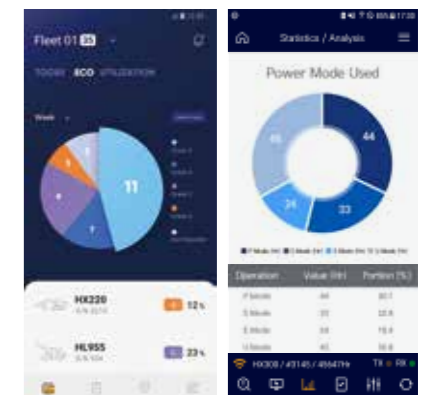
200%  
IMPROVED



DPF Section

#### Mobile Fleet App.

The new Mobile App is optimized to fleet management. It provides productivity, health insights based on telematics technology and enables fleet owner just focus on most wanted equipment in view of economical usage, utilization, fault codes and maintenance. The new Mobile App sorts equipment in order of eco-index, utilization-index and fault code level automatically so that urgent equipment pops up automatically.



Hi-MATE Fleet App

HCE-DT AIR App

#### Connected Diagnostics

HCE-DT Air connect you and your equipment wirelessly via smartphone and laptop right on site. You can diagnose root causes and troubleshoot for fault codes through the connection. Engine connected diagnostics is a kind of cooperated remote diagnostics service between Cummins cloud and Hi-MATE cloud. It enables you get engine diagnostics report by cloud based fault code analysis in real-time and prepare parts, tools necessary in advance. It will help increase first visit fix rates.



# SPECIFICATIONS

## ENGINE

Maker / Model	Cummins / L9
Type	Turbocharged, charge air cooled, diesel engine
Gross Power (SAE J1995)	365 HP (272kW) at 2,100 rpm
Net Power (SAE J1349)	359 HP (268kW) at 2,100 rpm
Max. Power	380 HP (283kW) at 1,800 rpm
Max. Torque	1,795 N · m (1,324 lb-ft) at 1,400 rpm
Piston Displacement	8,900 cc ( 543 cu in)

## HYDRAULIC SYSTEM

### MAIN PUMP

Type	Variable displacement tandem axis piston pumps
Max. Flow	2x340 lpm (89.8U.S.gpm/74.8U.K.gpm)
Sub-Pump For Pilot Circuit	Gear pump

Cross-sensing and fuel saving pump system.

## HYDRAULIC MOTORS

Travel	Variable displacement axial piston motor
Swing	Axial piston motor

## RELIEF VALVE SETTING

Implement Circuits	330kgf/cm <sup>2</sup> (4,693psi)
Travel	360kgf/cm <sup>2</sup> (5,120psi)
Power Boost (Boom, Arm, Bucket)	360kgf/cm <sup>2</sup> (5,120psi)
Swing Circuit	290kgf/cm <sup>2</sup> (4,125psi)
Pilot Circuit	40 kgf/cm <sup>2</sup> (570 psi)
Service Valve	Installed

## HYDRAULIC CYLINDERS

No. of Cylinder	Boom : Ø160x1500 mm
Bore X Stroke	Arm : Ø170x1760 mm
	Bucket : Ø150x1295 mm

## DRIVES & BRAKES

Drive Method	Fully hydrostatic type
Drive Motor	Axial piston motor, in-shoe design
Reduction System	Planetary reduction gear
Max. Drawbar Pull	32,517kgf(71,688lbf)
Max. Travel Speed (High / Low)	5.7km/hr(3.5mph) / 3.5km/hr(2.2mph)
Gradeability	35° (70%)
Parking Brake	Multi wet disc

## CONTROL

Pilot pressure operated joysticks and pedals with detachable lever provide almost effortless and fatigueless operation.

Pilot Control	Two joysticks with one safety lever (LH) : Swing and arm, Boom and bucket
Traveling and Steering	Two levers with pedals
Engine Throttle	Electric, dial type

## SWING SYSTEM

Swing Motor	Fixed displacement axial piston motor
Swing Reduction	Planetary gear reduction
Swing Bearing Lubrication	Grease-bathed
Swing Brake	Multi wet disc
Swing Speed	10.4 rpm

## COOLANT & LUBRICANT CAPACITY

	liter	US gal	UK gal
Fuel Tank	600	154.7	131.9
Engine Coolant	42	11.1	9.3
Engine Oil	30	7.9	6.6
Swing Device	11	2.9	2.4
Final Drive (Each)	7.8	2.06	1.72
Hydraulic System (Including Tank)	414	106.7	91.06
Hydraulic Tank	210	54.1	46.2
Def/Adblue®	70	18.5	15.5

## UNDERCARRIAGE

The X-leg type center frame is integrally welded with reinforced box-section track frames. The undercarriage includes lubricated rollers, idlers, track adjusters with shock absorbing springs and sprockets, and a track chain with double or triple grouser shoes.

Center Frame	X - Leg Type
Track Frame	Pentagonal Box Type
No. of Shoes on Each Side	48 EA
No. of Carrier Roller on Each Side	2 EA
No. of Track Roller on Each Side	9 EA
No. of Rail Guard on Each Side	2 EA

## OPERATING WEIGHT (APPROXIMATE)

Operating weight, including 6,500mm(21' 4") boom, 3,200mm(10' 6") arm, SAE heaped 1.62m<sup>3</sup>(2.12 yd<sup>3</sup>) bucket, lubricant, coolant, full fuel tank, full hydraulic tank, and all standard equipments.

## OPERATING WEIGHT

Shoes		Operating Weight		Ground Pressure
Type	Width mm(in)	kg (lb)		kgf/cm <sup>2</sup> (psi)
	600 (24")	HX380AL	39,100 (86,200)	0.70 (9.97)
		NL	38,890 (85,737)	0.70 (9.92)
Triple Grouser	700 (28")	HX380AL	39,550 (87,193)	0.61 (8.64)
	800 (32")	HX380AL	40,000 (88,185)	0.54 (7.65)
	900 (36")	HX380AL	40,460 (89,199)	0.48 (6.88)
Double Grouser	600 (24")	HX380AL	39,520 (87,127)	0.71 (10.07)

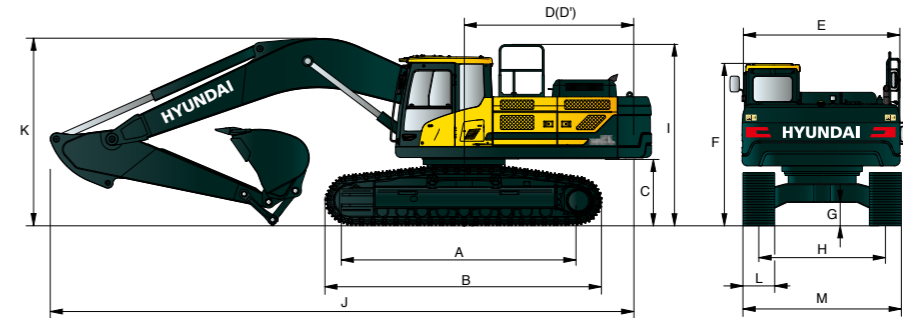
## AIR CONDITIONING SYSTEM

The air condition system for the machine contains the fluorinated greenhouse gas with global warming potential of R134a. (Global Warming Potential : 1,430) The system hold 0.8 kg refrigerant consisting of a CO<sub>2</sub> equivalent of 1.14 metric tonnes. For more information, Please refer to the manual.

# DIMENSIONS & WORKING RANGE

## HX380AL / HX380A NL DIMENSIONS

6.15 m (20' 2") / 6.5 m (21' 4"), BOOM and 2.5 m (8' 2"), 3.2 m (10' 6"), 3.9 m (12' 10") ARM

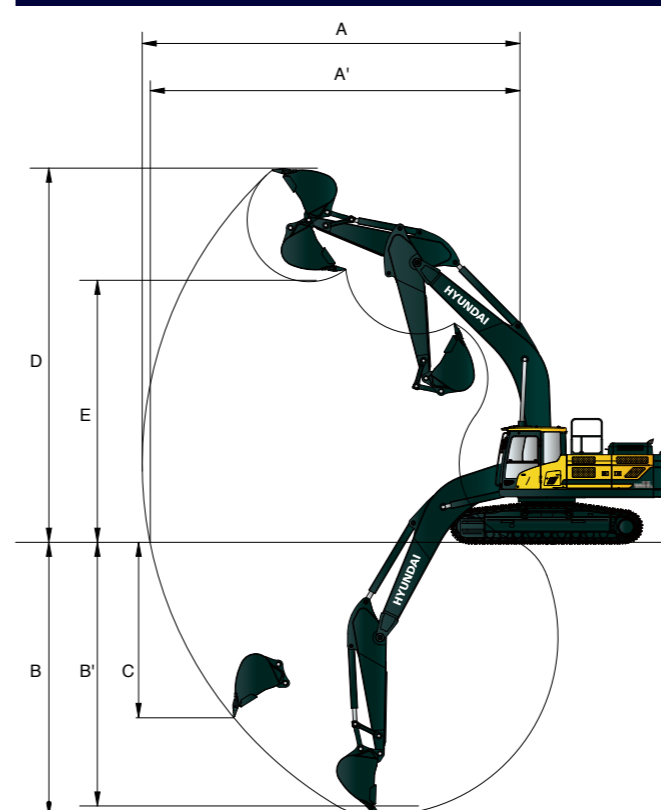


Unit : mm (ft-in)

A Tumbler Distance	4,340 (14' 3")
B Overall Length of Crawler	5,270 (17' 3")
C Ground Clearance of Counter Weight	1,295 (4' 3")
D Tail Swing Radius	3,620 (11' 11")
D' Rear-End Length	3,555 (11' 8")
E Overall Width of Upper Structure	2,980 (9' 9")
F Overall Height of Cab	3,240 (10' 8")
G Min. Ground Clearance	550 (1' 10")
H Track gauge	HX380AL 2,740 (9' 0") HX380A NL 2,390 (7' 10")
I Overall Height of Guardrail w/ Grouser	3,470 (11' 5")

Boom Length	6,150 (20' 2")	6,500 (21' 4")				
Arm Length	2,500 (8' 2")	2,500 (8' 2")	3,200 (10' 6")	3,900 (12' 10")		
J Overall Length	11,100 (36' 5")	11,450 (37' 7")	11,400 (37' 5")	11,400 (37' 5")		
K Overall Height of Boom	3,830 (12' 7")	3,740 (12' 3")	3,630 (11' 11")	3,740 (12' 3")		
L Track Shoe Width	600 (2' 0")	600 (1' 12")	700 (2' 4")	800 (2' 7")	900 (2' 11")	
M Overall Width w/o Additional Foot Board	HX 380AL	3,340 (10' 11")	3,340 (10' 11")	3,440 (11' 3")	3,540 (11' 7")	3,640 (11' 11")
	HX 380A NL	2,990 (9' 10")	2,990 (9' 10")	-	-	-

## HX380AL / HX380A NL WORKING RANGE



Unit : mm (ft-in)

Boom length	6,150 (20' 2")	6,500 (21' 4")		
Arm length	2,500 (8' 2")	2,500 (8' 2")	3,200 (10' 6")	3,900 (12' 10")
A Max. digging reach	10,300 (33' 10")	10,650 (34' 11")	11,160 (36' 7")	11,820 (38' 9")
A' Max. digging reach on ground	10,060 (33' 0")	10,410 (34' 2")	10,930 (35' 10")	11,620 (38' 1")
B Max. digging depth	6,560 (21' 6")	6,820 (22' 5")	7,520 (24' 8")	8,220 (27' 0")
B' Max. digging depth (8' level)	6,380 (20' 11")	6,640 (21' 9")	7,360 (24' 2")	8,080 (26' 6")
C Max. vertical wall digging depth	4,780 (15' 8")	5,030 (16' 6")	5,480 (28' 0")	6,300 (20' 8")
D Max. digging height	10,000 (32' 10")	10,330 (33' 11")	10,270 (33' 8")	10,610 (34' 10")
E Max. dumping height	6,870 (22' 6")	7,190 (23' 7")	7,190 (23' 7")	7,500 (24' 7")
F Min. swing radius	4,310 (14' 2")	4,490 (14' 9")	4,490 (14' 9")	4,350 (14' 3")







# LIFTING CAPACITY

Rating over-front Rating over-side or 360 degree

## HX380A NL

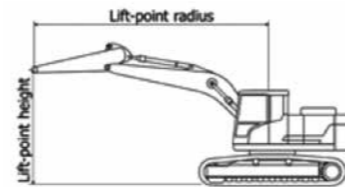
6.5 m (21' 4") boom, 2.5 m (8' 2") arm equipped with 600mm(24") Triple grouser shoe.

Lift-point height (m/ft)	Lift-point radius								At max. reach		
	3.0m (9.8ft)		4.5m (14.8ft)		6.0m (19.7ft)		7.5m (24.6ft)		Capacity		Reach
											m (ft)
7.5m 24.6ft	kg lb								*8,970 *19,780	7,470 16,470	7.16 (23.5)
6.0m 19.7ft	kg lb			*9,570 *21,100	*9,570 *21,100	*8,920 *19,670	6,860 15,120		*8,920 *19,670	6,020 13,270	8.08 (26.5)
4.5m 14.8ft	kg lb		*14,460 *31,880	14,130 31,150	*11,020 *24,290	9,290 20,480	*9,500 *20,940	6,630 14,620	*9,030 *19,910	5,260 11,600	8.64 (28.3)
3.0m 9.8ft	kg lb				*12,690 *27,980	8,690 19,160	*10,330 *22,770	6,340 13,980	9,190 20,260	4,880 10,760	8.91 (29.2)
1.5m 4.9ft	kg lb				*14,020 *30,910	8,240 18,170	*11,090 *24,450	6,080 13,400	9,050 19,950	4,760 10,490	8.91 (29.2)
0.0m 0.0ft	kg lb		*14,720 *32,450	12,010 26,480	*14,660 *32,320	8,000 17,640	*11,510 *25,380	5,920 13,050	9,370 20,660	4,890 10,780	8.66 (28.4)
-1.5m -4.9ft	kg lb		*19,240 *42,420	12,070 26,610	*14,510 *31,990	7,960 17,550	*11,360 *25,040	5,900 13,010	*10,230 *22,550	5,350 11,790	8.12 (26.6)
-3.0m -9.8ft	kg lb	*22,870 *50,420	*22,870 *50,420	*17,520 *38,620	12,300 27,120	*13,390 *29,520	8,090 17,840		*10,550 *23,260	6,370 14,040	7.22 (23.7)
-4.5m -14.8ft	kg lb			*14,070 *31,020	12,770 28,150				*10,500 *23,150	8,930 19,690	5.80 (19.0)

6.5 m (21' 4") boom, 3.2 m (10' 6") arm equipped with 600mm(24") Triple grouser shoe.

Lift-point height (m/ft)	Lift-point radius						At max. reach								
	1.5m (4.9ft)		3.0m (9.8ft)		4.5m (14.8ft)		6.0m (19.7ft)		7.5m (24.6ft)		9.0m (29.5ft)		Capacity		Reach
															m (ft)
7.5m 24.6ft	kg lb								*7,790 *17,170	7,100 15,650			*7,050 *15,540	6,610 14,570	7.80 (25.6)
6.0m 19.7ft	kg lb								*8,000 *17,640	6,990 15,410			*6,910 *15,230	5,440 11,990	8.64 (28.4)
4.5m 14.8ft	kg lb			*12,530 *27,620	*12,530 *27,620	*9,960 *21,960	9,490 20,920	*8,720 *19,220	6,720 14,820	*8,150 *17,970	4,960 10,930		*7,020 *15,480	4,800 10,580	9.17 (30.1)
3.0m 9.8ft	kg lb			*16,270 *35,870	13,240 29,190	*11,750 *25,900	8,830 19,470	*9,660 *21,300	6,380 14,070	*8,570 *18,890	4,810 10,600		*7,360 *16,230	4,450 9,810	9.42 (30.9)
1.5m 4.9ft	kg lb			*17,950 *39,570	12,270 27,050	*13,320 *29,370	8,290 18,280	*10,570 *23,300	6,070 13,380	8,890 19,600	4,650 10,250		*7,970 *17,570	4,330 9,550	9.43 (30.9)
0.0m 0.0ft	kg lb			*18,930 *41,730	11,880 26,190	*14,290 *31,500	7,950 17,530	*11,200 *24,690	5,850 12,900	8,760 19,310	4,540 10,010		8,510 18,760	4,410 9,720	9.19 (30.1)
-1.5m -4.9ft	kg lb		*12,410 *27,360	*12,410 *27,360	*19,670 *43,360	11,830 26,080	*14,520 *32,010	7,810 17,220	*11,370 *25,070	5,760 12,700			9,210 20,300	4,740 10,450	8.68 (28.5)
-3.0m -9.8ft	kg lb	*15,020 *33,110	*15,020 *33,110	*20,150 *44,420	*20,150 *44,420	*18,480 *40,740	11,970 26,390	*13,910 *30,670	7,860 17,330	*10,750 *23,700	5,820 12,830		*10,070 *22,200	5,500 12,130	7.85 (25.7)
-4.5m -14.8ft	kg lb		*21,800 *48,060	*21,800 *48,060	*15,950 *35,160	12,340 27,210	*11,940 *26,320	8,140 17,950					*10,520 *23,190	7,220 15,920	6.57 (21.6)

- 1 | Lifting capacity are based on ISO 10567.
- 2 | Lifting capacity of HX Series does not exceed 75% of tipping load with the machine on firm, level ground or 87% of full hydraulic capacity.
- 3 | The Lift-point is bucket pivot mounting pin on the arm(without bucket mass).
- 4 | (\*) indicates load limited by hydraulic capacity.



Rating over-front Rating over-side or 360 degree

## HX380A NL

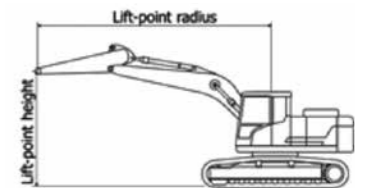
6.5 m (21' 4") boom, 3.9 m (12' 10") arm equipped with 600mm(24") Triple grouser shoe.

Lift-point height (m/ft)	Lift-point radius								At max. reach												
	1.5m (4.9ft)		3.0m (9.8ft)		4.5m (14.8ft)		6.0m (19.7ft)		7.5m (24.6ft)		9.0m (29.5ft)		Capacity		Reach						
															m (ft)						
9.0m 29.5ft	kg lb													*5580 *12300	*5580 *12300	7.43 (24.4)					
7.5m 24.6ft	kg lb									*6800 *14990	*6800 *14990			*5240 *11550	*5240 *11550	8.59 (28.2)					
6.0m 19.7ft	kg lb									*7180 *15830	*7180 *15830	*6500 *14330	5220 11510	*5130 *11310	4830 10650	9.36 (30.7)					
4.5m 14.8ft	kg lb								*8930 *19690	*8930 *19690	*7990 *17610	6890 15190	*7510 *16560	5090 11220	*5200 *11460	4320 9520	9.85 (32.3)				
3.0m 9.8ft	kg lb								*14540 *32060	13890 30620	*10830 *23880	9120 20110	*9040 *19930	6540 14420	*8060 *17770	4900 10800	*5420 *11950	4030 8880	10.08 (33.1)		
1.5m 4.9ft	kg lb								*17770 *39180	12700 28000	*12620 *27820	8500 18740	*10080 *22220	6190 13650	*8650 *19070	4710 10380	*5810 *12810	3920 8640	10.09 (33.1)		
0.0m 0.0ft	kg lb								*7060 *15560	*7060 *15560	*19500 *42990	12070 26610	*13900 *30640	8070 17790	*10910 *24050	5920 13050	8780 19360	4550 10030	*6450 *14220	3970 8750	9.87 (32.4)
-1.5m -4.9ft	kg lb	*7760 *17110	*7760 *17110	*11450 *25240	*11450 *25240	*19920 *43920	11850 26120	*14490 *31940	7850 17310	*11330 *24980	5760 12700	8700 19180	4480 9880	*7490 *16510	4220 9300	9.39 (30.8)					
-3.0m -9.8ft	kg lb	*12390 *27320	*12390 *27320	*16990 *37460	*16990 *37460	*19280 *42510	11880 26190	*14310 *31550	7810 17220	*11160 *24600	5740 12650			9270 20440	4770 10520	8.63 (28.3)					
-4.5m -14.8ft	kg lb	*17960 *39590	*17960 *39590	*24770 *54610	23970 52840	*17460 *38490	12130 26740	*13090 *28860	7960 17550					*9810 *21630	5910 13030	7.50 (24.6)					
-6.0m -19.7ft	kg lb			*18940 *41760	*18940 *41760	*13630 *30050	12670 27930							*10220 *22530	8900 19620	5.76 (18.9)					

6.15 m (20' 2") boom, 2.5 m (8' 2") arm equipped with 600mm(24") Triple grouser shoe.

Lift-point height (m/ft)	Lift-point radius				At max. reach													
	3.0m (9.8ft)		4.5m (14.8ft)		6.0m (19.7ft)		7.5m (24.6ft)		Capacity		Reach							
											m (ft)							
7.5m 24.6ft	kg lb									*9,240 *20,370	*9,240 *20,370			*9,470 *20,880	8,350 18,410	6.71 (22.0)		
6.0m 19.7ft	kg lb									*9,720 *21,430	*9,720 *21,430	*9,360 *20,640	6,890 15,190	*9,400 *20,720	6,590 14,530	7.69 (25.2)		
4.5m 14.8ft	kg lb									*14,000 *30,860	*14,000 *30,860	*11,060 *24,380	9,460 20,860	*9,770 *21,540	6,720 14,820	*9,530 *21,010	5,710 12,590	8.27 (27.1)
3.0m 9.8ft	kg lb									*12,720 *28,040	8,900 19,620	*10,540 *23,240	6,460 14,240	*9,770 *21,540	5,280 11,640	8.55 (28.1)		
1.5m 4.9ft	kg lb									*14,120 *31,130	8,450 18,630	*11,290 *24,890	6,220 13,710	9,720 21,430	5,150 11,350	8.56 (28.1)		
0.0m 0.0ft	kg lb									*20,360 *44,890	12,280 27,070	*14,840 *32,720	8,200 18,080	*11,690 *25,770	6,070 13,380	10,100 22,270	5,310 11,710	8.29 (27.2)
-1.5m -4.9ft	kg lb	*14,540 *32,060	*14,540 *32,060	*19,660 *43,340	12,310 27,140	*14,710 *32,430	8,150 17,970	*11,390 *25,110	6,060 13,360	*10,910 *24,050	5,850 12,900			*10,910 *24,050	5,850 12,900	7.72 (25.3)		
-3.0m -9.8ft	kg lb	*24,010 *52,930	*24,010 *52,930	*17,760 *39,150	12,540 27,650	*13,350 *29,430	8,300 18,300						*11,280 *24,870	7,110 15,670	6.77 (22.2)			
-4.5m -14.8ft	kg lb									*13,520 *29,810	13,080 28,840					*11,150 *24,580	10,580 23,320	5.23 (17.2)

- 1 | Lifting capacity are based on ISO 10567.
- 2 | Lifting capacity of HX Series does not exceed 75% of tipping load with the machine on firm, level ground or 87% of full hydraulic capacity.
- 3 | The Lift-point is bucket pivot mounting pin on the arm(without bucket mass).
- 4 | (\*) indicates load limited by hydraulic capacity.

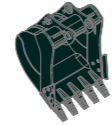
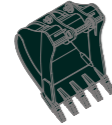
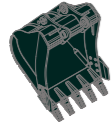




# BUCKET SELECTION GUIDE & DIGGING FORCE

## BUCKETS

All buckets are welded with high-strength steel.



	GP	HD	Rock-HD
SAE heaped m <sup>3</sup> (yd <sup>3</sup> )	1.46	1.46	1.46
	1.62	1.62	1.62
	1.90	1.90	1.90
	2.10	2.10	
	2.32		

Capacity m <sup>3</sup> (yd <sup>3</sup> )		Weight mm (in)	Weight kg (lb)	Tooth EA	Recommendation mm (ft-in)			
SAE heaped	CECE heaped				6,150 (20' 2") Boom	6,500 (21' 4") Boom		
					2,500 (8' 2") Arm	2,500 (8' 2") Arm	3,200 (10' 6") Arm	3,900 (12' 10") Arm
◆ 1.46 (1.91)	1.28 (1.67)	1,305 (51.4")	1,400 (3,090)	4	●	●	●	●
◆ 1.62 (2.12)	1.42 (1.86)	1,415 (55.7")	1,500 (3,310)	5	●	●	●	○
◆ 1.90 (2.49)	1.65 (2.16)	1,600 (63.0")	1,610 (3,550)	5	●	●	○	■
◆ 2.10 (2.75)	1.84 (2.41)	1,735 (68.3")	1,690 (3,730)	5	●	○	■	▲
◆ 2.32 (3.03)	2.02 (2.64)	1,885 (74.2")	1,800 (3,970)	6	○	■	■	▲
◆ 1.46 (1.91)	1.28 (1.67)	1,305 (51.4")	1,560 (3,440)	4	●	●	●	●
◆ 1.62 (2.12)	1.42 (1.86)	1,415 (55.7")	1,660 (3,660)	5	●	●	●	○
◆ 1.90 (2.49)	1.65 (2.16)	1,600 (63.0")	1,790 (3,950)	5	●	●	○	■
◆ 2.10 (2.75)	1.84 (2.41)	1,735 (68.3")	1,880 (4,140)	5	○	○	■	▲
★ 1.46 (1.91)	1.28 (1.67)	1,305 (51.4")	1,750 (3,860)	4	●	●	●	○
★ 1.62 (2.12)	1.42 (1.86)	1,415 (55.7")	1,850 (4,080)	5	●	●	●	○
★ 1.90 (2.49)	1.65 (2.16)	1,600 (63.0")	1,990 (4,390)	6	●	○	■	■

- ◆ General Purpose
- ◆ Rock-Heavy duty bucket
- ★ Heavy duty bucket
- : Applicable for materials with density of 2,100 kgf/m<sup>3</sup> (3,500 lbf/yd<sup>3</sup>) or less
- : Applicable for materials with density of 1,800 kgf/m<sup>3</sup> (3,000 lbf/yd<sup>3</sup>) or less
- : Applicable for materials with density of 1,500 kgf/m<sup>3</sup> (2,500 lbf/yd<sup>3</sup>) or less
- ▲ : Applicable for materials with density of 1,200 kgf/m<sup>3</sup> (2,000 lbf/yd<sup>3</sup>) or less

## ATTACHMENT

Booms and arms are welded with a low-stress, full-box section design. 6,150mm (20' 2"), 6,500mm (21' 4") Booms and 2,500mm (8' 2"), 3,200mm (10' 6"), 3,900mm (12' 10") Arms are available. Hyundai Bucket are all-welded, high-strength steel implements.

## DIGGING FORCE

Boom	Length	mm (ft-in)	6,150 (20' 2")		6,500 (21' 4")		Remark	
			Weight	kg (lb)	Weight	kg (lb)		
Arm	Length	mm (ft-in)	2,500 (8' 2")		3,200 (10' 6")		3,900 (12' 10")	
			Weight	kg (lb)	Weight	kg (lb)	Weight	kg (lb)
Bucket Digging Force	SAE	kN	228.5 (249.3)	201.0 (219.3)	201.0 (219.3)	201.0 (219.3)	[ ] : Power Boost	
		kgf	23,300 (25,420)	20,500 (22,360)	20,500 (22,360)	20,500 (22,360)		
		lbf	51,370 (56,040)	45,190 (49,300)	45,190 (49,300)	45,190 (49,300)		
	ISO	kN	259.9 (283.5)	228.5 (249.3)	228.5 (249.3)	228.5 (249.3)		
		kgf	26,500 (28,910)	23,300 (25,420)	23,300 (25,420)	23,300 (25,420)		
		lbf	28,420 (63,740)	51,370 (56,040)	51,370 (56,040)	51,370 (56,040)		
Arm Crowd Force	SAE	kN	192.2 (209.7)	192.2 (209.7)	160.8 (175.4)	137.3 (149.7)		
		kgf	19,600 (21,380)	19,600 (21,380)	16,400 (17,890)	14,000 (15,270)		
		lbf	43,210 (47,130)	43,210 (47,130)	36,160 (39,440)	30,860 (33,660)		
	ISO	kN	200.1 (218.2)	200.1 (218.2)	165.7 (180.8)	141.2 (154.1)		
		kgf	20,400 (22,250)	20,400 (22,250)	16,900 (18,440)	14,400 (15,710)		
		lbf	44,970 (49,050)	44,970 (49,050)	37,260 (40,650)	31,750 (34,630)		

Note : Boom weight includes arm cylinder, piping, and pin Arm weight includes bucket cylinder, linkage, and pin

# STANDARD / OPTION

## HYDRAULIC SYSTEM

STD

### INTELLIGENT POWER CONTROL (IPC)

3-Power Mode, 2-Work Mode, User Mode	●
Variable Power Control	●
Pump Flow Control (Upgraded IPC)	●
Attachment Mode Flow Control	
Engine Auto Idle	●
Engine Auto Shutdown Control	●

## CAB & INTERIOR

STD

### ISO STANDARD CABIN

Cabin Lights (LED)	
Cabin Front Window Rain Guard	
Cabin Roof-Steel Cover	
Rise-Up Type Windshield Wiper	●
Radio / USB Player	●
Handsfree Mobile Phone System with USB	●
12 V Power Outlet (24 V DC to 12 V DC Converter)	●
Electric Horn	●
All-Weather Steel Cab with 360° Visibility	●
Safety Glass Windows	●
Sliding Fold-In Front Window	●
Sliding Side Window (LH)	●
Lockable Door	●
Hot & Cool Box	●
Storage Compartment & Ashtray	●
Transparent Cabin Roof-Cover	●
Sun Visor	●
Door and Cab Locks, One Key	●
Mechanical Suspension Seat With Heater	●
Pilot-Operated Slidable Joystick	●
Console Box Height Adjust System	●

### AUTOMATIC CLIMATE CONTROL

Air Conditioner & Heater	●
Defroster	●

### AUTOMATIC STARTING AID(AIR GRID HEATER) FOR WEATHER

Starting Aid (Air Grid Heater) for Cold Weather	●
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### CENTRALIZED MONITORING

8" LCD Display	●
Engine Speed or Trip Meter / Accel	●
Engine Coolant Temperature Gauge	●
Max Power	●
Low Speed / High Speed	●
Auto Idle	●
Overload	●
Check Engine	●
Air Cleaner Clogging	●
Indicators	●
Eco Gauges	●
Fuel Level Gauge	●
Hyd. Oil Temperature Gauge	●
Fuel Warmer	●
Warnings	●
Communication Error	●
Low Battery	●
Clock	●

### SEAT

Mechanical Suspension without Heater	●
Mechanical Suspension with Heater	
Adjustable Air Suspension without Heater	
Adjustable Air Suspension with Heater	

### CABIN FOG (ISO 1,0262) LEVEL 2

FOG (Falling Object Guard)	Front & Tops Guard
	Top Guard

### CABIN ROPS (ISO 1,2117-2)

ROPS (Roll Over Protective Structures)	●
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## SAFETY

STD

Battery Master Switch	●
Rearview Camera	
AAVM (Advanced Around View Monitoring)	
Six Front Working Lights (4 Boom Mounted, 2 Front Frame Mounted)	●
Travel Alarm	●
Rear Work	
Beacon Lamp	
Automatic Swing Brake	●
Boom Holding System	●
Arm Holding System	●
Safety Lock Valve for Boom Cylinder with Overload Warning Device	
Safety Lock Valve for Arm Cylinder	
Swing Lock System	
Two Outside Rearview Mirror	●

## OTHERS

STD

Removable Clean-Out Dust Net for Cooler	●
Removable Washer Tank	●
Fuel Pre-Filter(1,000hr)	●
Fuel Warmer	●
Self-Diagnostics System	●
Hi-Mate (Remote Management System)	
Batteries (2 × 12 V × 160 AH)	●
Fuel Filler Pump (50 l/min)	
Single-Acting Piping Kit (Breaker, etc.)	
Double-Acting Piping Kit (Clamshell, etc.)	
Rotating Piping Kit	
Quick Coupler Piping	
Quick Coupler	
Boom Floating Control	
One Pedal Straight Travel System	
Accumulator for Lowering Work Equipment	●
Pattern Change Valve (2 Patterns)	
Tool Kit	

## BOOMS

6.15 m, 20' 2"	
6.5 m, 21' 4"	●

## ARMS

2.5 m, 8' 2"	
3.2 m, 10' 6"	●
3.9 m, 12' 10"	

## UNDERCARRIAGE

STD

Lower Frame Under Cover (Additional)	
Lower Frame Under Cover (Normal)	●

## TRACK SHOES

Triple Grousers Shoes (600 mm, 24")	●
Triple Grousers Shoe (700 mm, 28")	
Triple Grousers Shoe (800 mm, 32")	
Triple Grousers Shoe (900 mm, 36")	
Double Grousers Shoe (600 mm, 24")	
Track Rail Guard	●
Full Track Rail Guard	



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**MEMO**

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**MEMO**