



Mini-excavator ViO38U

Operating weight: 3750/3965 kg

Arm digging force: 1820 kgf

Bucket digging force: 3300 kgf

Yanmar, inventor and leader of the ZTS mini-excavators.



- > 4th generation of ViO machines. Real Zero Tail Swing machine: neither the counterweight nor the front part of the upper frame exceed the width of the crawlers.
- > Possibility to work along a wall. Maximum safety and productivity for the operator.
- > Cabin in compliance with safety norms: ROPS (Roll Over Protective Structure), FOPS 1 (Falling Object Protective Structure) and TOPS (Tip-Over Protective Structure). Battery isolator.
- > Cylinders completely protected (rod and cylinder) by highly elastic steel plates to resist any possible shocks.
- > Careful routing and protection of the hydraulic pipes on the boom and on the right side of the machine. You can remove the step to access the sockets and change the equipment pipes.
- > Layout of the counterweight designed to protect the side panels against any possible shock. Additional moulded parts at the left and right outer corners of the upper frame, improving shock resistance.
- > Integrated working lamp.

- > The combined use of a large counterweight and of asymmetric crawlers (VICTAS® system) with an excellent mass repartition ensures a great stability and one of the best lifting strengths among the machines of this weight category. This decreases vibrations, noise and crawlers damages.
- > New-generation Yanmar engine which exceeds the most stringent emissions standards.
- > "VIPPS®" hydraulic circuit (ViO Progressive 3 Pumps System) fitted with a variable flow dual piston pump and a gear pump: higher precision and possibility to combine various working movements (boom, arm, upper frame). The third circuit of the hydraulic system is proportional in standard.
- > Perfect combination of the Yanmar engine and the hydraulic system for reduced fuel consumption.
- > Spacious operating position, suspension seat, ergonomic armrests and pilot system: reduced operator fatigue.
- > Easy access to all maintenance points: engine components, filters, pressure plugs, hydraulic pumps...

TECHNICAL SPECIFICATIONS

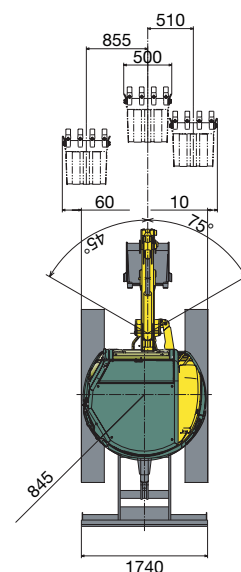
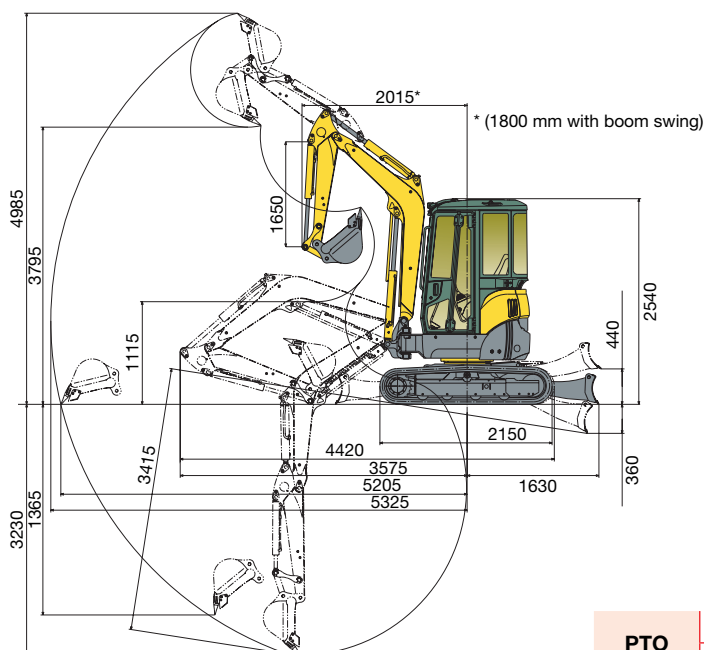
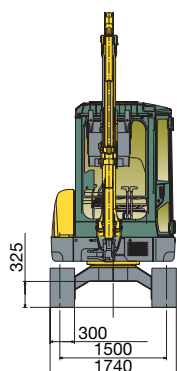
Universal
ViC38

Operating weight +-2% (EC Norms):

- > 3750/3885 kg (rubber crawlers with canopy/cabin)
- > 3830/3965 kg (steel crawlers with canopy/cabin)

Transport weight +-2% (EC Norms):

- > 3675/3810 kg (rubber crawlers with canopy/cabin)
- > 3755/3890 kg (steel crawlers with canopy/cabin)



Subject to any technical modifications. Dimensions given in mm with standard Yanmar bucket.

| PTO | Theoretical Data | |
|-----|------------------|------------------|
| | Pressure | 2500 rpm |
| | 0 ~ 210 bar | 68.5 ~ 38.5 l/mn |
| | 0 ~ 210 bar | 68.5 ~ 38.5 l/mn |

⚠ • The output reduces as the pressure increases.

| | | ViO38U |
|--------------------------|--------------------------------------------------------------------------------------|-------------------------------------------------|
| 3-cylinder Yanmar engine | Type | 3TNV88 BQBVA |
| | Rated output (DIN 6270B) | 20.9 kw/28.4 HP/2300 rpm |
| | Displacement | 1642 cm³ |
| | Max. Torque | 107.4 N.m./1200 rpm |
| Hydraulic circuit | System capacity | 60 l |
| | Max. pressure | 225 bar |
| | 2 variable displacement piston pumps | 2 x 38.6 l/mn |
| | 1 gear pump | 27.3 l/mn |
| | 1 gear pump | 11.3 l/mn |
| Performances | Travelling speed | 2.7/4.6 km/h |
| | Swing speed | 10 rpm |
| | Digging force (arm) | 1820 kgf |
| | Digging force (bucket) | 3300 kgf |
| | Grade ability | 30° |
| Undercarriage | Ground pressure | 0.350/0.370 kg/cm² |
| | Shoe width | 300 mm |
| | Ground clearance | 325 mm |
| | Blade (width x height) | 1740 x 320 mm |
| Miscellaneous | Fuel tank | 39 l |
| | Cooling system | 3.5 l |
| | Transport dimensions (L x w x h) | 4420 x 1740 x 2540 mm |
| Optional equipments | Noise level (2000/14/EC & 2005/88/EC) | 82 dBA (LpA) 95 dBA (LwA) |
| | 4th hydraulic circuit | Air conditioning |
| | Safety device for loading + Overloading warning device + Loading ring on bucket link | Radio |
| | Anti-theft device (with keyboard / with key) | Yanmar hydraulic quick hitch |
| | Quick coupler | Special paint |
| | 2 additional working lights on cabin | Standard, ditch cleaning and swivelling buckets |
| | | Hydraulic hammers |
| | | |
| | | |
| | | |

The data contained in these tables represent the lifting capacity in accordance with ISO standard 10567. They do not include the weight of the bucket and correspond to 75% of the maximum static tipping load or 87% of the hydraulic lifting power. Data marked * are the hydraulic limits of the lifting power.

Machine with cabin, rubber crawlers, without bucket.

A: Overhang from rational axis (m).

B: Height of hooking point (m).

C: Safe working load (kg).

Tipping load, rating over front

Tipping load, rating over side 90°

Blade on ground

| A | Maxi | | 3.5 | | 3.0 | | 2.5 | | 2.0 | | |
|------|------|------|------|------|------|------|------|-------|------|-------|---|
| B | | | | | | | | | | | |
| 3.5 | *500 | *650 | *560 | *650 | *550 | *620 | *480 | *550 | - | - | |
| 3.0 | 500 | *635 | 500 | 635 | *560 | *620 | *482 | *550 | - | - | |
| 2.0 | 410 | *650 | 500 | *660 | *660 | *700 | *710 | *600 | - | *670 | |
| 1.0 | 370 | *660 | 480 | *740 | 620 | *820 | 740 | *970 | 1000 | *1190 | C |
| 0 | 370 | *680 | 470 | 810 | 560 | 990 | 680 | 1110 | 930 | *1500 | |
| -1.0 | 410 | *710 | 450 | *710 | 560 | *920 | 670 | *1110 | 900 | *1630 | |
| -2.0 | 540 | *720 | - | - | 550 | *720 | 680 | *840 | 850 | *1130 | |
| -2.5 | - | - | - | - | - | - | - | - | *910 | *780 | |

Blade above ground

| A | Maxi | | 3.5 | | 3.0 | | 2.5 | | 2.0 | | |
|------|------|------|------|------|------|------|------|------|------|-----|---|
| B | | | | | | | | | | | |
| 3.5 | *500 | *620 | *560 | *620 | *550 | *590 | *480 | *550 | - | - | |
| 3.0 | 500 | 470 | 500 | 475 | *560 | *580 | *482 | *550 | - | - | |
| 2.0 | 410 | 390 | 500 | 450 | *660 | *640 | *710 | *600 | - | 620 | |
| 1.0 | 370 | 345 | 480 | 350 | 620 | 480 | 740 | 615 | 1000 | 750 | C |
| 0 | 370 | 320 | 470 | 360 | 560 | 530 | 680 | 560 | 930 | 770 | |
| -1.0 | 410 | 390 | 450 | 315 | 560 | 420 | 670 | 520 | 900 | 760 | |
| -2.0 | 540 | 470 | - | - | 550 | 470 | 680 | 500 | 850 | 660 | |
| -2.5 | - | - | - | - | - | - | - | - | *910 | 630 | |



Call for Yanmar solutions

